

WS No. 19 Mark III

This file has been down loaded from The Wireless-Set-No19 WEB site.

All files from this WEB site are free of charge.

If you have been charged for this file then please contact the person you obtained it from as he/she has illegally obtained both the file and money they have charged you.....

www.royalsignals.org.uk

RESTRICTED

ELECTRICAL AND MECHANICAL ENGINEERING REGULATIONS

(By Command of the Army Council)

TELECOMMUNICATIONS
A 780

CABLE, ELECTRIC (D3 AND D8)

(Inspection of depot stock)

Errata

Note: These pages 0 and 01 will be filed immediately in front of page 1, Issue 1, dated 21 Mar 53.

- 1. The following amendments will be made to the Regulation.
- 2. Page 4, para 9(a),
 - (a) line 3,

Delete: '.....100,000Ω per mile.'
Insert: '.....1,000,000Ω per mile.'

(b) line 4,

Delete: 'For U.K. use only.'

Insert: 'For U.K. and training use only.'

Issue 1, 25 Sep 57

Page 0

www.royalsignals.org.uk

RESTRICTED

TELECOMMUNICATIONS A 780

ELECTRICAL AND MECHANICAL ENGINEERING REGULATIONS

- (c) line 6,
 Delete: 'Training purposes only.'
 Insert: 'To be reduced to salvage.'
- (d) lines 7 and 8,

 Delete the complete sentence commencing: 'On the basis of a 100% test'

para 9(b)

- (a) line 3,
 Delete: 'For U.K. use only.'
 Insert: 'For U.K. and training use only.'
- (b) line 5,

 Delete: 'Training purposes only.'

 Insert: 'To be reduced to salvage.'

57/Maint/4316

RESTRICTED

ELECTRICAL AND MECHANICAL ENGINEERING REGULATIONS (By Command of the Army Council)

TELECOMMUNICATIONS
A 780

Page 1

CABLE, ELECTRIC (D3 AND D8)

Inspection of depot stocks

SUMMARY

1. Whenever large stocks of this cable are to be inspected the procedure and testing standard to be adopted is detailed in this instruction.

GENERAL

issue 1, 21 Mar 53

- 2. All the cable under examination will be tested on a 100% basis.
- 3. The D3 and D8 cable manufactured during the war conformed to various specifications, the type of insulation, the diameter of the wires, the ratio of copper to steel and the type of braiding being the principal variants.
- 4. The larger quantities of 'D' class cable in existence which conform to war emergency specifications are D3, Mk. 6 and D8, Mk. 3. A detailed list is given in Table 1 and the appropriate specifications in Table 2.

Cat. No.	Designation	Normal supply
Y3/WB 0101 Y3/WB 2253	Cable, electric, D3, Mk. 6 Cable, electric, D3, Mk. 6	o, single) 1 mile on Drums, cable, No. 5 b, P.V.C.,) $\frac{1}{3}$ mile on Reels, cable, No. 1
Y3/WB 0104 Y3/WB 2254	Cable, electric, D3, Mk. 6 Cable, electric, D3, Mk. 6 twisted	twisted) mile on Drums, cable, No. 5, P.V.C.,) 1/6 mile on Reels, cable, No. 1
Y3/WB 3925	Cable, electric, D3, Mk.	
Y3/WB 3926	coils, No. 1 Cable, electric, D3, Mk. 6 1 mile coils, No. 1	
Y3/WB 3959	Cable, electric, D3, Mk.	b, 1 mile)
Y3/WB 3960	coils, No. 2 Cable, electric, D3, Mk. 6	5, 2 mile }
Y3/WB 3957	coils, No. 2 Cable, electric, D3, Mk. 6	
Y3/WB 3958	l mile coils, No. 2 Cable, electric, D3, Mk. 6 2 mile coils, No. 2	5, P.V.C.,)
Y3/WB 3381 Y3/WB 0114	Cable, electric, D8, Mk. 3 twisted	, P.V.C., 2 miles on Drums, cable, No. 7 , twisted 1 mile on Drums, cable No. 7
Y3/WB 3962	Cable, electric, D8, Mk. 3	, $\frac{1}{2}$ mile \rangle
Y3/WB 3961	Cable, electric, D8, Mk. 3 ½ mile coils, No. 1	For air dropping
·	Table 1 - Details of ca	bles D3 Mk. 6 and D8 Mk. 3

Distribution - Class 900. Code No. 4

RESTRICTED

TELECOMMUNICATIONS A 780

ELECTRICAL AND MECHANICAL ENGINEERING REGULATIONS

	D8 cable												
Conductor	thick in in	ation mess nches in,)	Over-all diameter in inches	Resistance per single mile of cable (in ohms)	Breaking load of cable (lb.)								
1/0.020 in. copper + 7/0.0148 in. steel	0.032	0.114	0.136 - 0.146	106	280								
1/0.024 in. copper + 7/0.0148 in. steel	0.032	0,118	0.140 - 0.150	83	280								
3/0.018 in. copper + 4/0.018 in. steel	0.032	0.118	0.140 - 0.150	57	280								
4/0.018 in. copper + 3/0.018 in. steel.	0.032	-		43	-								

	D3 cable												
Conductor	thick in in		Over-all diameter in inches	Resistance per single mile of cable (in ohms)	Breaking load of cable (lb.)								
1/0.018 in. copper + 7/0.0124 in. steel	0.019	0.081	0.103 - 0.110	136	195								
1/0.020 in. copper + 7/0.0124 in. steel	0.019	0,083	0.105 - 0.112	120	196								
4/0.0148 in. copper+ 3/0.0148 in. steel	0.019	0,082	0.105 - 0.112	65	150								
1/0.018 in. copper + 1/0.0124 in. copper 6/0.0124	0.019	-		100	-								

Table 2 - Specification details of various 'D' class cables

METHOD

5. The cable from the selected drums will be run-off on to empty and similar drums flexing and twisting the cable during the process. Fig. 1(a) shows the correct method of carrying this out and Fig. 1(b) the incorrect method.

ELECTRICAL AND MECHANICAL ENGINEERING REGULATIONS (By Command of the Army Council)

INSPECTION PROCEDURE

RESTRICTED

TELECOMMUNICATIONS

Para

Page 1

CONDITIONS OF RELEASE

(Applicable to copies supplied with War Office approval to Commonwealth and Foreign Governments)

- This document contains classified UK information.
- This information is disclosed only for official use by the recipient Government and (if so agreed by HM Government) such of its contractors, under seal of secrecy, as may be engaged on a defence project. Disclosure or release to any other Government, national of another country, any unauthorized person, the Press, or in any other way would be a breach of the conditions under which the document is issued.
- This information will be safeguarded under rules designed to give the same standard of security as those maintained by HM Government in the UK.

CABLES, TELEPHONE, ALL TYPES

This Issue 2, Pages 1 to 2 and 1001 to 1013 supersedes Issue 1, Pages 0-01, dated 25 Sep 57 and 1-4 dated 21 Mar 53, entitled 'Cable, electric (D3 and D8)'. The regulation has been revised throughout.

SUBJECT INDEX

Outer covering

Para

			_
Summary	1	Cable length	10
Inspection schedule	3	Couplers	11
Specification tables	4	Terminations (applicable where couplers are	
INSPECTION SCHEDULE		fitted)	12
General	5	Conductor resistance	14
Test equipment	6	Insulation resistance	15
Specification tests	7	Completion of tests	16
Drums and reels	8	SPECIFICATION TABLES	17
	_		*-
	EX TO	1	
Table	Page	Table	Page
1001 Cable, telephone, paper core, quad, trunk	1001	1012 Cable, telephone, plastic	1009
1002 Cable, telephone, paper core, quad, local	1003	1013 Cable, telephone, submarine, impregnated	
1003 Cable, paper core, quad, trunk	1004	paper core, twin	1010
.004 Cable, paper core, quad, local aerial type	1004	1014 Cable, telephone, submarine, impregnated	1010
1005 Cable, paper core, twin distribution	1005	paper core, quad 1015 Cable, telephone, 2-conductors, D10, Mk 2,	1010
1006 Cable, telephone, impregnated paper core, twin	1006	1015 Cable, telephone, 2-conductors, D10, Mk 2, twisted	1011
1007 Cable, telephone, paper core, twin	1006	1016 Cable, telephone, 10-pair	1011
1008 Cable, telephone, 'O' Class, 4-core and 5-pair	1007	1017 Cable, electric, carrier, quad	1012
(screened and unscreened)	1007	1018 Cable, telephone, carrier, quad, P, Mk 3	1012
1009 Cable, P.V.C., No. 1		1019 Cable, telephone, lightweight, quad	1013
1010 Cable, telephone, trunk, lightweight	1008		1013
1011 Cable, polythene	1008	1020 Cable, electric, field quad	1012
INSPECTION PROCEDURE		Inspection schedule	

Summary

- 1. Whenever depot stocks of these cables are to be inspected, or reclaimed cable is to be classified, the test procedure and relevant standards detailed in this regulation, are to be
- 2. The regulation is divided into Inspection Schedule and Specification Tables.

3. This details a series of tests which will be applied in their entirety, or in part, to specified telephone cables, the application being dependent upon the physical characteristics of the particular type of cable.

Specification tables

4. Each table is confined to a particular type of telephone cable, lists the specimens of that type in current use and RESTRICTED

TELECOMMUNICATIONS

A 780

ELECTRICAL AND MECHANICAL ENGINEERING REGULATIONS

indicates the specification applicable to a given cable. Space is provided in each table to facilitate the addition of information concerning new cables.

INSPECTION SCHEDULE

General

5. All cables will be inspected on a 100% basis. Visual examination applicable to the entire cable length and measurement of length will be carried out during the rewinding of the cable.

Test equipment

6. Figures quoted in this schedule are based upon measurements to be made with the following test equipment:—

WY0712 Bridge, megger, No. 3, Mk 2 (or equivalent). NIV Myria Megohmeter, Model 35A.

Specification tests

7. The following tests will be carried out in part or in full as detailed for each type of cable. The only exception to this will be Cable, electric, D10, Mk 2 in dispenser packs which are unopened and intact in every respect. In this condition they may be assumed to be serviceable.

Drums and Reels

8. All cables will be re-wound by an approved method on serviceable drums or reels, which are of the correct type for the cable and are painted olive drab, and stencilled with the catalogue number, designation and length.

Outer covering

9. The outer protective or insulative covering throughout the entire length of the cable will be clean and free from tears, holes, cuts, field joints, bumps or any other form of deterioration. Should any such imperfections be apparent at the cable ends a suitable amount may be removed providing that in so doing the cable length remains within limits.

Cable length

10. All cables will be within 3% of the designated length calculated to the nearest yard.

Couplers

11. Where cables are terminated by couplers the coupler will be complete and free from any signs of corrosion. Mating surfaces and interiors will be clean and screw threads undamaged. The cable grip will hold the cable rigidly, and when two couplers are mated, they will be a secure fit with each other. A conductor continuity test will be made to ensure that the coupler is properly connected and a positive contact is being made. Continuity of braid will be checked between coupler housings, for lengths which are terminated at both ends with couplers, and between the coupler housing and the braid lead-out wire for lengths terminated with a coupler at one end only. Construction and details of Couplers 1A for Carrier, quad, P, Mk 3 and Couplers, telephone cable, 10-pair, types A and B are detailed in Tels U 234.

Terminations (applicable where couplers are not fitted)

12. The outer sheath and all protective or insulating layers will be removed for a distance of 4 in. from the cable ends,

exposing the individual insulated cores. The insulant will be removed for a distance of 1 in. from the end of each core, leaving the conductors bare.

- (a) Each insulated core will be close wound on a cylindrical former of size detailed in the relevant table. In this condition the insulant will show no signs of cracking or fracture.
- (b) All layers removed will be examined individually for signs of damp seepage or deterioration. This will also apply to any centres or belts on which quads are formed.
- (c) The exposed conductors will not show signs of rust or corrosion (Cable, electric, D10, Mk 2 will have the conductors bared for approximately 2 in.).
- 13. Should any such imperfections be apparent at the cable ends a further length of cable may be stripped for inspection providing that in so doing the cable length remains within limits.

Conductor resistance

14. The average d.c. resistance of each cable will not exceed the limits quoted in the relevant table. For multicore cables a representative selection of ten pairs of conductors, taken from different layers and connected in series may be measured to determine the average resistance. The maximum deviation for any individual measurement may be twice the tolerance quoted. All figures detailed in the tables refer to resistance per mile loop unless otherwise stated in the column heading.

Insulation resistance

- 15. (a) The insulation resistance between each core and all remaining cores joined together (including outer metallic sheath where present) will exceed the limits quoted in the relevant table. The Myria Megohmeter should have the low side earthed and readings are to be taken after one minute electrification.
 - (b) In the case of Cable, electric, D10, Mk 2, the drums of cable will be immersed in water for three hours and then the insulation resistance will be measured between each wire and the water.

Completion of tests

16. On completion of tests the cable crutch at each en will be sealed in an approved manner to the satisfaction of the inspection authority. For single quad cables the cable crutch at each end will be sealed with Chatterton's or similar compound and where a P.V.C. or rubber sheath is present the sheath will be bound with a fine thread. The prepared ends will then be covered in adhesive tape and sealed with Chatterton's compound. Alternatively, a P.V.C. tube with one end sealed may be used. In the case of multiple quad cables the ends will be metal capped and sealed. Finally the ends of the cable will be made secure, the outside of the cable wrapped in hessian, or battened, and the date of inspection stencilled on the drum.

SPECIFICATION TABLES

17. Tables 1001 to 1020 detail all types of telephone cables in current use. In addition to specification figures referred to in the inspection schedule, endeavour has been made to include enough information to assist in the identification of cables by type and catalogue number.

Note: The next page is Page 1001.

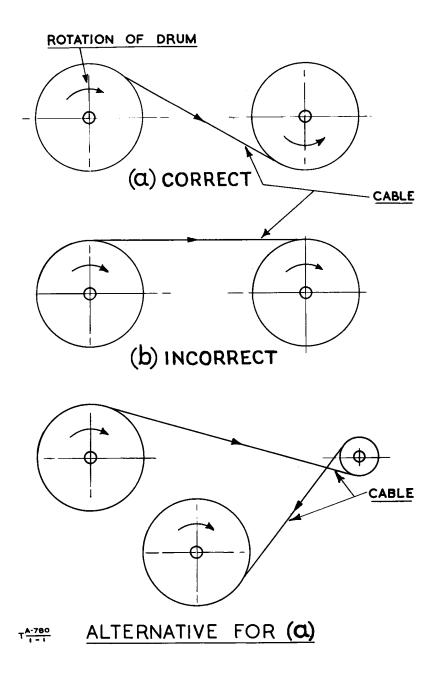


Fig 1 - Correct and incorrect method of running-off cable

- 6. During the rewinding, the braiding and insulation will be visually examined for any deterioration. Suitable lengths of the cable which has been exposed to light on the outside of the drum, or become rust impregnated from contact with the metal core of the drum, will be cut off and disposed of.
- 7. At a suitable distance near each end of the cable, the braiding will be scratched off with a knife blade and examined for rotting and perishing. The insulation will then be removed from a 6 in. length, slit down its length, and examined for perishing, cracking, splitting and elasticity.

RESTRICTED

TELECOMMUNICATIONS A 780

ELECTRICAL AND MECHANICAL ENGINEERING REGULATIONS

- 8. (a) The cable will be immersed in water for 3 hr.
 - (b) An insulation test will then be applied between the cable and the water. The negative terminal of a 500V Megger will be connected to the cable and the positive terminal to the water.
 - (c) The handle of the Megger will be rotated for one minute and the insulation resistance noted.
 - (d) Care must be taken to prevent leakage across the ends of the cable and a guard wire should always be used. Suitable instruments having guard terminals are:-
 - (i) Testers, insulation, (500V model) No. 1
 - (ii) Bridge Meggers, No. 3, Mk. 2, and No. 4, Mks. 1 and 3.
- 9. The following standards should be adhered to in grading the cable.
 - (a) D3 cable

'Serviceable': insulation resistance should not be less than

no TRANSCO 1,000,000 100,000 Ω per mile.

'For U.KAuse

only! : insulation resistance should not be less than

10,0000 per mile.

TO BE 'fraining REDUCED 'fraining only'
TO SALYAGE

insulation resistance less than 10,0002 per mile.

On the basis of a 100% test, it can be expected that about 10% of the cable tested will be found to be 'Serviceable'.

(b) D8 cable

Serviceable: : insulation resistance should not be less than IMQ

AKD TRAKKA per mile.

For U.KA use

only' : insulation resistance should not be less than

 $10,000\Omega$ per mile.

TO BE REDOCEDITraining

To SALVAGE purposes only! : insulation resistance less than 10,0002 per mile.

On basis of a 100% test, it can be expected that about 50% of the cable tested will be found to be serviceable.

- 10. The standards laid down in this regulation take into account the fact that cable may continue in store for many more years and will still be required in good condition and are not the minimum requirement for satisfactory working.
- 11. Field cable (in particular D8) of far lower insulation resistance than specified will give satisfactory service, and its propagation properties will be affected only to a slight extent.
 57/Maint/4316

END

TELECOMMUNICATIONS
A 780

RESTRICTED

Table 1001—Cable, telephone, paper core, quad, trunk

(Lead alloy sheathed with or without brass tape, double steel tape armoured and served)

			Conductors						
Catalogue number	Designation Cable, telephone, P.C.Q.T.,	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	Overall diameter (in.)	Insulation resistance (MΩ/mile)	Drum	Remarks	
Y3/YC 00539 Y3/YC 00548 Y3/YC 00492 Y3/YC 00540 Y3/WB 2094 Y3/YC 00551 Y3/YC 00551 Y3/YC 00552 Y3/YC 00542 Y3/YC 00543 Y3/YC 00544 Y3/YC 00545 Y3/YC 00545 Y3/YC 00545 Y3/YC 00595 Y3/YC 0059 Y3/YC 00553 Y3/YC 00546 Y3/YC 00546 Y3/YC 00547 Y3/YC 00557 Y3/YC 00555 Y3/YC 00555 Y3/YC 00497 Y3/YC 00500 Y3/YC 00498 Y3/YC 00501	8-pair/40, L.Y., B.T., S.T.S. 14-pair/20, L.Y., B.T., S.T.S. 14-pair/20, L.Y., B.T., S.T.S. 14-pair/20, L.Y., S.T.S. 14-pair/20, L.Y., S.T.S. 24-pair/20, L.Y., B.T., S.T.S. 24-pair/20, L.Y., B.T., S.T.S. 24-pair/40, L.Y., B.T., S.T.S. 24-pair/40, L.Y., S.T.S. 28-pair/20, L.Y., S.T.S. 28-pair/20, L.Y., B.T., S.T.S. 28-pair/40, L.Y., B.T., S.T.S. 28-pair/40, L.Y., B.T., S.T.S. 38-pair/40, L.Y., B.T., S.T.S. 38-pair/40, L.Y., B.T., S.T.S. 38-pair/40, L.Y., B.T., S.T.S. 54-pair/40, L.Y., B.T., S.T.S. 54-pair/40, L.Y., B.T., S.T.S. 54-pair/40, L.Y., B.T., S.T.S. 74-pair/40, L.Y., B.T., S.T.S. 74-pair/20, L.Y., B.T., S.T.S. 74-pair/40, L.Y., B.T., S.T.S. 74-pair/40, L.Y., B.T., S.T.S. 104-pair/20, L.Y., B.T., S.T.S. 104-pair/20, L.Y., B.T., S.T.S. 104-pair/40, L.Y., B.T., S.T.S. 104-pair/40, L.Y., B.T., S.T.S. 104-pair/40, L.Y., B.T., S.T.S.	0.0500 0.0355 0.0500 0.0355 0.0500 0.0355 0.0500 0.0355 0.0500 0.0355 0.0500 0.0355 0.0500 0.0355 0.0500 0.0355 0.0500 0.0355 0.0500 0.0355 0.0500 0.0500 0.0500 0.0500	46 +3% 90 +3% 46 +3% 90 +3% 46 +3% 90 +3% 46 +3% 90 +3% 46 +3% 90 +3% 46 +4% 90 +3% 46 +4% 90 +3% 46 +4% 90 +4% 90 +4% 90 +4% 46 +4% 90 +4% 46 +4% 90 +4% 46 +4% 90 +4% 46 +4% 90 +4% 46 +4% 90 +4% 46 +4%	ය. සම්ප සමය	1·15 1·09 1·25 1·04 1·20 1·22 1·17 1·43 1·38 1·26 1·21 1·49 1·44 1·36 1·63 1·31 1·58 1·49 1·44 1·85 1·80 1·62 1·57 2·04 1·99 1·84 1·79 2·29 2·24	15,000	*	* These cables are normally supplied on contractor's drums, size being dependent on length.	

RESTRICTED

TELECOMMUNICATIONS

Table 1001—Cable, telephone, paper core, quad, trunk—continued

(Lead alloy sheathed with or without brass tape, double steel tape armoured and served)

	Designation		Conductors		Ones all	Insulation		
Catalogue number -	Cable, telephone, P.C.Q.T.,	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	Overall diameter (in.)	Insulation resistance (MΩ/mile)	Drum	Remarks
		·						
							1	
					·			

TELECOMMUNICATIONS

RESTRICTED

Table 1002—Cable, telephone, paper core, quad, local

(Lead sheathed, with or without protection or armouring)

	Duringston		Conductors			Involation		
Catalogue number	Designation Cable, telephone, P.C.Q.L.,	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	Overall diameter (in.)	Insulation resistance (MΩ/mile)	Drum	Remarks
Y3/YC 01115 Y3/YC 02006 Y3/YC 00737 Y3/WB 3275 Y3/YC 00738 Y3/WB 2618 Y3/WB 2181 Y3/YC 01118 Y3/WB 3980 Y3/YC 00739 Y3/YC 00586 Y3/WB 3276 Y3/YC 01116 Y3/WB 4019 Y3/YC 01160 Y3/YC 01117 Y3/YC 02047 Y3/YC 00613 Y3/WB 3277 Y3/WB 4066 Y3/WB 4020	6-pair/40 8-pair/40 14-pair/20 14-pair/20, protected 14-pair/40, protected 14-pair/40, armoured 20-pair/10 20-pair/20 28-pair/20, armoured 28-pair/20, armoured 28-pair/20, protected 38-pair/40 38-pair/6½ 38-pair/20, protected 38-pair/20, protected 38-pair/20, protected 38-pair/20 54-pair/20 54-pair/20, armoured 54-pair/20, armoured 54-pair/20, protected 100-pair/10 200-pair/16½	0.0500 0.0500 0.0355 0.0355 0.0500 0.0500 0.0250 0.0355 0.0355 0.0355 0.0500 0.0355 0.0355 0.0355 0.0355 0.0355 0.0355 0.0355	46 +3% 46 +3% 88 +3% 46 +3% 46 +3% 46 +3% 176 +3% 88 +3% 88 +3% 88 +3% 88 +3% 46 +3% 280 +3% 88 +3% 88 +3% 81 +3% 82 +3% 83 +3% 84 +3% 85 +3% 86 +3% 87 +3% 88 +3%		0·54 0·60 0·57 0·72 0·92 1·22 0·51 0·66 0·55 0·72 1·22 0·94 0·55 1·00 1·07 0·93 1·43 1·13 0·91 1·05	5,000	*	* These cables are normally supplied on contractor's drums, size being dependent on length.

RESTRICTED

TELECOMMUNICATIONS

Table 1003—Cable, paper core, quad, trunk

(Lead sheathed)

	Designation		Conductors		Overall diameter (in.)	Insulation resistance (MΩ/mile)	Drunı	Remarks
Catalogue number —		Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)				
Y3/YC 01814 Y3/YC 01119 Y3/YC 01120 Y3/YC 01121	28-pair/40 28-pair/40 38-pair/40 54-pair/40	0·0355 0·0500 0·0500 0·0500	88 +3% 44 +3% 44 +3% 44 +3%	colica region region	0·75 0·97 1·10 1·28	15,000 15,000 15,000 15,000		* These cables are normally supplied on contractor's drums, size being dependent on length

Table 1004—Cable, paper core, quad, local, aerial type

(Lead alloy sheathed, with or without double steel tape armour)

Catalogue number	Designation -	Conductors			Overall	Insulation		
	Cable, P.C.Q.L.A.,	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	diameter (in.)	resistance (MΩ/mile)	Drum	Remarks
Y3/YC 00724 Y3/YC 00749 Y3/YC 00723 Y3/WB 2185 Y3/WB 2184 Y3/WB 2747 Y3/WB 2746 Y3/YC 01859	14-pair/20 28-pair/6½ 28-pair/10 28-pair/20, armoured 28-pair/20 38-pair/10 54-pair/10 20-pair/10	0·0355 0·0200 0·0250 0·0355 0·0355 0·0250 0·0250	88 +3% 280 +3% 178 +3% 88 +3% 88 +3% 178 +3% 178 +3%	0)20 T-(-4 T-(-4 0)20 T)20 T-(-4 T-(-4 1-4 4-4)	0.57 0.49 0.55 1.22 0.72 0.62 0.71 0.51	5,000	*	* These cables are normally supplied on contractor's drums, size being dependent on length

RESTRICTED TELECOMMUNICATIONS
A 780

Table 1005—Cable, paper core, twin distribution

(Lead/lead alloy sheathed, with and without protection)

	Designation		Conductors		Overall	Imani-siss		
Catalogue number	Cable, P.C.,T.D.,	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	diameter (in.)	Insulation resistance (MΩ/mile)	Drum	Remarks .
Y3/YC 00740 Y3/YC 00664 Y3/YC 01658 Y3/YC 01658 Y3/YC 00741 Y3/YC 00742 Y3/YC 00742 Y3/WB 2199 Y3/YC 00663 Y3/YC 00743 Y3/WB 3227 Y3/WB 2183 Y3/YC 00744 Y3/WB 2200 Y3/YC 01858 Y3/WB 2201	1-pair/20 1-pair/20, protected 2-pair/10, protected 2-pair/10 4-pair/10 4-pair/10, protected 4-pair/20, protected 7-pair/10 7-pair/10, protected 7-pair/20, protected 7-pair/20, protected 10-pair/10 10-pair/20 15-pair/10 15-pair/10 15-pair/10, protected 15-pair/20	0·0355 0·0250 0·0355 0·0250 0·0250 0·0355 0·0250 0·0355 0·0355 0·0355 0·0250 0·0355 0·0250 0·0355	88 +3% 88 +3% 176 +3% 88 +3% 176 +3% 88 +3% 88 +3% 176 +3% 88 +3% 176 +3% 88 +3% 176 +3% 88 +3% 176 +3% 88 +3% 176 +3% 88 +3%	00/00 m3/00 m44 m44 m3/00 m3/00 m44 m44 m3/00 m3/00 m44 m44 m3/00 m44 m44 m3/00 m3/00 m3/00 m44 m3/00 m3/0	0·23 0·43 0·44 0·30 0·30 0·50 0·39 0·59 0·57 0·47 0·67 0·42 0·53 0·48 0·68 0·62	5,000	*	* These cables are normally supplied on contractor's drums, size being dependent on length
	Cable, telephone, P.C., T.D., A,							
Y3/YC 01857	10-pair/10	0.0250	176 +3%,		0.48	5,000	*	Lead alloy sheathed

TELECOMMUNICATIONS

RESTRICTED

Table 1006—Cable, telephone, I.P.C.T.

(Impregnated paper core, twin, armoured, with or without brass tape)

Catalogue number	Designation		Conductors			Insulation		
		Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	Overall diameter (in.)	resistance $(M\Omega/mile)$	Drum	Remar ks
Y3/YC 00537 Y3/YC 00510 Y3/YC 00485 Y3/YC 00487 Y3/YC 00486 Y3/YC 00488 Y3/YC 00534 Y3/YC 00489	10-pair/40, L.Y., B.T., S.T.S. 10-pair/40, L.Y., S.T.S. 15-pair/40, L.Y., B.T., S.T.S. 15-pair/40, L.Y., S.T.S. 25-pair/40, L.Y., B.T., S.T.S. 25-pair/40, L.Y., S.T.S. 50-pair/40, L.Y., B.T., S.T.S. 50-pair/40, L.Y., S.T.S.	0.0500	44 ⊦3%	5 8		200	*	* These cables are normally supplied on contractor's drums, size being dependent on length

Table 1007—Cable, telephone, P.C.T.

(Dry paper core, twin, lead covered and armoured, with and without brass tape)

	Designation Cable, telephone, P.C.T.,		Conductors			Insulation		
Catologue number		Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	Overall diameter (in.)	Insulation resistance (MΩ/mile)	Drum	Remarks
Y3/YC 00565 Y3/YC 00502 Y3/YC 00506 Y3/YC 00503 Y3/YC 00563 Y3/YC 00504 Y3/YC 00564 Y3/YC 00562 Y3/YC 00602	4-pair/40, L.Y., S.T.S. 10-pair/40, L.Y., B.T., S.T.S. 10-pair/40, L.Y., S.T.S. 15-pair/40, L.Y., B.T., S.T.S. 15-pair/40, L.Y., S.T.S. 25-pair/40, L.Y., B.T., S.T.S. 25-pair/40, L.Y., S.T.S. 50-pair/40, L.Y., B.T., S.T.S. 50-pair/40, L.Y., S.T.S.	0.0500	46 +3%,	58		5,000	*	* These cables are normally supplied on contractor's drums, size being dependent on length

TELECOMMUNICATIONS

RESTRICTED

Table 1008—Cable, telephone, 'O' class, 4-core and 5-pair (screened or unscreened)

(V.R. insulated, T.R. sheathed, brass taped, braided and compounded cores, screened when specified)

	Designation		Conductors		Overall	Insulation		
Catalogue number	Cable, telephone, 'O',	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	diameter (in.)	resistance (MΩ/mile)	Drum	Remarks
Y3/YC 00484 Y3/YC 00625 Y3/YC 00581	2-pair/40, B.T., unscreened 5-pair/40, B.T., screened 5-pair/40, B.T., unscreened	} 0.0500	46 +3%	5 8	_	1,200	*	*Drum size according to length
					-			

Table 1009—Cable, P.V.C., No 1

(P.V.C. insulated and sheathed)

		Conductors			Overall	F1		
Catalogue number	Cable, P.V.C., No 1,	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	diameter (in.)	Insulation resistance (MΩ/mile)	Drum	Remarks
Y3/YC 02357 Y3/YC 01807 Y3/YC 01568 Y3/YC 01163 Y3/YC 02226 Y3/YC 02240 Y3/YC 02225	2-Wire/6½ 3-Wire/9¼ 4-Wire/9¼ 8-Wire/9½ 21-Wire/6½ 24-Wire/6½ 41-Wire/6½	0·020 0·024 0·024 0·024 0·020 0·020 0·020	280 +3% 200 +3% 200 +3% 200 +3% 280 +3% 280 +3%	- Hensips 10:00 10:00 - Henri Henri Henri	0·16 0·18 0·19 0·27 0·39 0·45 0·49	50	*	* May be supplied in coils, reels or drums

RESTRICTED

TELECOMMUNICATIONS

Table 1010—Cable, telephone, trunk, lightweight

(Aluminium conductors, polythene insulated, polythene sheathed, brass or aluminium taped, P.V.C. sheathed overall)

Decignation		Conductors		Onemall	Invalation		
Cable, telephone, trunk, lightweight,	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	diameter (in.)	resistance (MΩ/mile)	Druni	Remarks
14-pair/0.064, AL, AL. taped, P.V.C. sheathed 14-pair/0.064, AL, B.T., P.V.C. sheathed 28-pair/0.064, AL, AL taped, P.V.C.	0·064 0·064	46 +3% 46 +3%	_	1·14 1·14	15,000 15 ,00 0	No 27 No 27	
sheathed	0·064 0·064	46 +3% 46 +3%	_	1·53 1·53	15,000 15,000	No 28 No 28	
			:				
		:					
							·
	14-pair/0.064, AL, AL. taped, P.V.C. sheathed 14-pair/0.064, AL, B.T., P.V.C. sheathed 28-pair/0.064, AL, AL taped, P.V.C.	Cable, telephone, trunk, lightweight, 14-pair/0.064, AL, AL. taped, P.V.C. sheathed 14-pair/0.064, AL, B.T., P.V.C. sheathed 28-pair/0.064, AL, AL taped, P.V.C. sheathed 28-pair/0.064, AL, AL taped, P.V.C. sheathed		Designation Cable, telephone, trunk, lightweight, 14-pair/0·064, AL, AL. taped, P.V.C. sheathed 14-pair/0·064, AL, B.T., P.V.C. sheathed 28-pair/0·064, AL, AL taped, P.V.C.	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	

Table 1011—Cable, polythene

(Polythene insulated, polythene sheathed)

	Designation		Conductors		Overall diameter (in.)	Insulation		
Catalogue number	Cable, polythene,	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)		resistance (MΩ/mile)	Drum	Remarks
Y3/YC 02023 Y3/YC 01585	4-pair/20 7-pair/20	0·0355 0·0355	88 +3% 88 +3%	ণ্ডব্য প্ৰাঠিক	0·37 0·43	10,000 10,000		

RESTRICTED

TELECOMMUNICATIONS

Table 1012—Cable, telephone, plastic

(Plastic insulated and sheathed, unarmoured and armoured)

	T				 	<u> </u>		
	Desingation		Conductors		Overall	Insulation		
Catalogue number	Cable, telephone, plastic insulated and sheathed,	Diameter (in.)	Average resistance $(\Omega/1000yd)$	Mandrel size (in.)	diameter (in.)	resistance (MΩ/1000 yd)	Drum	Remarks
Y3/6145-99-942-9831 Y3/6145-99-942-9832 Y3/6145-99-942-9833 Y3/6145-99-942-9834 Y3/6145-99-942-9835	2-pair/20 5-pair/20 7-pair/20 10-pair/20 15-pair/20	0·036 0·036 0·036 0·036 0·036	26 +3% 26 +3% 26 +3% 26 +3% 26 +3%	ențes estes estes estes	0·32 0·51 0·56 0·72 0·79	10,000 10,000 10,000 10,000 10,000		
	Cable, telephone, plastic insulated, sheathed and armoured,							
Y3/6145-99-942-9836 Y3/6145-99-942-9837 Y3/6145-99-942-9838 Y3/6145-99-942-9839 Y3/6145-99-942-9840	2-pair/20 5-pair/20 7-pair/20 10-pair/20 15-pair/20	0·036 0·036 0·036 0·036 0·036	26 +3% 26 +3% 26 +3% 26 +3% 26 +3%	ाक क्षेत्र कार्यक स्थाव क्षेत्र कार्यक	0·49 0·71 0·75 0·98 1·05	10,000 10,000 10,000 10,000 10,000		
								·

TELECOMMUNICATIONS

RESTRICTED

Table 1013—Cable, telephone, submarine, I.P.C.T.

(Impregnated paper core, lead sheathed, brass or rubber taped, wire armoured)

	Designation	Conductors			Overall 1	Insulation		
Catalogue number ——	Cable, telephone, submarine, I.P.C.T.,	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	diameter (in.)	resistance (MΩ/mile)	Drum	Remarks
Y3/YC 00571 Y3/YC 00572 Y3/YC 00573 Y3/YC 00574	10-pair/40, L.Y., B.T., S.W.S. 15-pair/40, L.Y., B.T., S.W.S. 20-pair/40, L.Y., B.T., S.W.S. 25-pair/40, L.Y., B.T., S.W.S.	0.05	44 +3%	598		200		

Table 1014—Cable, telephone, submarine, I.P.C.Q.

(Impregnated paper core, lead alloy sheathed, brass tape or rubber covered, single wire armoured)

	Designation - Cable, telephone, submarine, I.P.C.Q.,	Conductors			Overall	Insulation		
Catalogue number		Diameter (in.)	Average resistance (Ω/nautical mile	Mandrel size (in.)	diameter	resistance (MΩ/nautical mile)	Drum	Remarks
Y3/YC 00570	28-pair/40, L.Y., B.T., S.W.S.	0.05	26 +3%	sým		250		

TELECOMMUNICATIONS

RESTRICTED

Table 1015—Cable, telephone, 2-conductor, D10, Mk 2, twisted

(Copper and steel conductors, polythene insulated, nylon sheathed)

	Designation		Conductors		Overall	77		Remarks
Catalogue number	Cable, telephone, 2-conductor	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	diameter (in.)	Insulation resistance (MΩ/mile)	Drum	
Y3/6145-99-901-0199 Y3/6145-99-942-6314	D10, Mk 2, twisted Cable, electric, D10, Mk 2, twisted, ½ mile dispenser coil	4/0·0116 (copper) 3/0·0116 (steel)	200 +3%	14		2,000	5 or 7	Two insulated and sheathed conductors twisted together with a uniform right-hand lay of approximately 5 in.

Table 1016—Cable, telephone, 10-pair

(0.032, H.D. copper, polythene insulated, P.C.P. sheathed)

	Designation -		Conductors			Insulation		
Catalogue number	Cable, telephone,	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	Overall diameter (in.)	resistance $(M\Omega/mile)$	Drum	Remarks
Y3/YC 01988	10-pair/0·032, H.D. copper, polythene insulated, P.C.P., sheathed	0.032	115 +3%	engles	0.535	15,000	No. 29	P.C.P.=Polychloropene (Neoprene)

RESTRICTED

TELECOMMUNICATIONS A 780

Table 1017—Cable, electric, carrier, quad

	Designation		Conductors		Overall	Insulation		Remarks
Catalogue number	Cable, electric, carrier, quad,	Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	diameter (in.)	resistance (MΩ/mile)	Drum	
Y3/WB 2188 Y3/WB 3424	P, Mk 1 P, Mk 2	7/0·018 6/0·020	52 +3% 50 +3%	3; 8	0·420 0·420	10,000 10,000	No 7 No 7	Polythene insulated, polythene belt, metallised paper tape, tinned steel braid, P.V.C. sheath Polythene insulated, polythene belt, metallised
						paper tape, P.V.C. sheath		
							1	

Table 1018—Cable, telephone, carrier, quad, P, Mk 3

(Polythene insulated, polythene belt, carbon tape, stainless steel wire braid, P.V.C. sheathed)

	Designation		Conductors			Insulation		
Catalogue number	Cable, telephone, carrier, quad,	Diameter (in.)	Average resistance (Ω)	Mandre! size (in.)	Overall diameter (in.)	resistance (MΩ/mile)	Drum	Remarks
Y3/6145-99-942-8638 Y3/YC 01788 Y3/YC 01789 Y3/YC 01791	P, Mk 3 P, Mk 3 (w/2 couplers) 440 yd P, Mk 3 (w/2 couplers) 2 yd P, Mk 3 (w/1 coupler) 10 ft	7/0·0136 7/0·0136 7/0·0136 7/0·0136	87 +4% 87 +4% 87 +4% 87 +4%	colos consequencias	0·36 0·36 0·36 0·36	1,000 50 50 50	No 22 Mk 2 —	On cables fitted with couplers the insulation resistance will be measured between each pole and the remaining poles connected to the coupler shell.

RESTRICTED

TELECOMMUNICATIONS

Table 1019—Cable, telephone, lightweight, quad

(Polythene insulated, polythene belt, P.V.C. sheathed)

Catalogue number	Designation Cable, telephone,	Conductors			Overall	Insulation		
		Diameter (in.)	Average resistance (Ω)	Mandrel size (in.)	diameter (in.)	resistance (MΩ/mile)	Drum	Remarks
Y3/YC 01981	Lightweight, quad	4/0·0116 copper 3/0·0116 steel	200 +3%	38	0.255	2,000	No 23 No 22 Mk 2	(½ mile) (½ mile)

Table 1020—Cable, electric, field, quad

Catalogue number Cable, electric, field, quad, Diameter (in.) Cable, electric, field, quad, Average resistance (\(\Omega/\) 1000 \(\omega\) diameter (in.) \(\omega\) \(\omeg	Catalogue number	Designation Cable, electric, field, quad,	Conductors			Overall	Insulation		
Y3/WB 3478 Mk 2 6/0·018 H.D. copper 1/0·018			Diameter (in.)	resistance	size	diameter		Drum	Remarks
H.D. copper 1/0·018	Y3/WB 1543	Mk 1	tinned copper 3/0·018	25 +3%	38	0.390	500	No 7	
	Y3/WB 3478	Mk 2	H.D. copper 1/0.018	18 +3%	edea	0·390	500	No 7	